

663

Outdoor Carpet Adhesive

Use for installation of indoor/outdoor carpet in exterior installations only.

- Water-resistant after 5 days
- Strong initial grab helps reduce edge curl
- No open time required
- For immediate installations
- Long working time
- For large installations
- Excellent bond integrity
- For permanent installations
- Excellent trowelability
- Easy to use, easy to trowel



U-Notch D=3/32", W=1/8", A=1/8"
Smooth-Back Carpet
108-126 sq. ft. / gal.
27-31.5 sq. ft. / qt.
2.5-3 sq. m / L



V-Notch D=1/8", W=1/8", A=1/16"
Rough-Back Carpet and All Installations on Rough Asphalt and on Extremely Porous or Rough Concrete
54-72 sq. ft. / gal.
17.5-20 sq. ft. / qt.
1.3-1.7 sq. m / L

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HENRY® 663

Outdoor Carpet Adhesive

Description

HENRY® 663 Outdoor Carpet Adhesive is a “best-in-class” latex adhesive for exterior installations of indoor/outdoor carpet. HENRY 663 bonds artificial turf and indoor/outdoor carpet in exterior installations only to concrete, asphalt paving and other clean, sound paving surfaces (not for use with asphalt roofing), exterior- or marine-grade plywood decking which is sound and not subject to deterioration (not for use with plank decking or treated wood), roughened aluminum boat decks, and abraded fiberglass. Substrates that have been painted, stained or otherwise coated must be tested to ensure compatibility with the adhesive.

Use For

Indoor/outdoor carpet and artificial turf in exterior installations only. Not for use with vinyl-backed or urethane-backed carpet. Not for use with asphalt roofing, plank decking or treated wood.

Bonds To

Refer to the flooring manufacturer’s specific recommendations for suitable substrates. Do not use over wallpaper or outdoors.

- **Porous:** Concrete, asphalt paving and other clean, sound, solid paving surfaces and cementitious underlayments. Untreated, exterior or marine-grade plywood decking.

* Please note that we cannot be responsible for failures resulting from deterioration of the plywood itself. Do not install over plank decking. Substrates that have been painted, stained, or otherwise coated must be tested to ensure compatibility with adhesive.

- **Non-porous:** Abraded fiberglass substrates, roughened aluminum boat decks. Substrates that have been painted, stained, or otherwise coated must be tested to ensure compatibility with adhesive. Do not install over rubber or asphalt roofing.

Preparation

- This adhesive is for outdoor use only.
- Refer to the flooring manufacturer’s specific recommendations.
- Acceptable installation temperatures range from 65°F (18°C) to 100°F (38°C).
- Substrate must be sound, smooth and flat. Ensure that the substrate is solid and securely fixed to provide a rigid base free of undue flex. All loose substrates must be re-nailed or bonded properly to create a sound surface.
- Substrate must be clean and dry. Mechanically remove dirt, wax, grease, oils, curing compounds and all foreign matter that would interfere with proper adhesion.

Installation

Adhesive is water resistant after five days. Protect from water for five days after installation.

Stir any liquid found on the surface into the adhesive, and full spread the adhesive using the proper trowel. A 100% transfer of adhesive into the carpet backing, while maintaining full coverage of the substrate, must be obtained.

Install carpet or turf immediately into wet adhesive. Do not allow a heavy film to form on surface of the adhesive. If the adhesive dries or skins over, it must be scraped up, and fresh adhesive needs to be applied. Cut, fit and reposition within 70 minutes. Working time will vary based on jobsite conditions, substrate, temperature and humidity. Lift a newly laid area occasionally to make sure adhesive is transferring fully to the back.

After installation, roll the flooring with a 100 lb. roller across width and length, as recommended by the flooring manufacturer. Stiff carpet should be re-rolled in 2 hours.

Cut and seal all seams as recommended by the carpet manufacturer.

Clean Up

Remove wet adhesive residue with a clean, white cloth dampened with soapy water. Use mineral spirits for dried adhesive residue. When using mineral spirits, carefully follow the recommendations of the manufacturer, and test a small area before proceeding to make sure it does not damage the surface being cleaned.

Warranty

10-Year Limited HENRY’S BEST WARRANTY. Failure to follow written directions will void the warranty. For complete warranty details, please contact our Customer Service Center 1-800-232-4832.

Notes

Do not reuse container. Dispose of container and adhesive residue in accordance with federal, state and local waste disposal regulations. Do not flush adhesive down drains.

- FOR PROFESSIONAL USE ONLY
- Freeze/Thaw Stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles
- Shelf life is 1 year if unopened
- VOC content: 41 g/L; calculated & reported, SCAQMD 1168

Precautions

Carefully read and follow all precautions and warnings on the product label. For complete safety information, please refer to the Material Safety Data Sheet (MSDS) available at www.wwhenry.com.

Made in the USA by The W. W. Henry Company,
Aliquippa, PA 15001
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